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1270 Aberdeen St
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K6A 1K7
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RBD29929-9-7
Job Sheet 198968



Part No: RBD29929-9-7

Job Qty: 2 pcs

Part Name: Button



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/8/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/14/19

Type: SOLD

Description:

Note: DWG RBD29929-9 Rev 4 IPP Rev. A 19.06.17 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Conventional Lathe - 1	2 pcs		10/14/19	0.50	0.13	Conventional Lathe - 1 - B4B	DART 03 9-59	
							Conventional Lathe - 2 - B4B		
130	QC 2	2 pcs		10/14/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		



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Container No: S217849



Part: RBD29929-9-7

Job No: 198968

Serial No/Batch: S217849

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 08/27/19

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140 QC 8	2 pcs	10/14/19	0.00 0.00	QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	Δ. 19-09-27
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
150 Packaging 3-1 - Stock - B4B	2 pcs	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	Δ
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	

8/8/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	2	10/14/19	0.00 0.00	QC 21 - SA - 21	21
	pcs			QC 21 - SA - 70	21
				QC 21 - SA - 53	
Part Op 120 - (Manufacture as per dwg) 1-Machine as per DWG. 2-Deburr Descriptions: 130 - (QC2- Inspect parts off machine FAI/FAIB) 140 - (QC8- Inspect parts - second check) 150 - (Identify as per dwg & Stock Location: _____) 160 - (QC21- Final Inspection - Work Order Release)					SEP 3 0 2019
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304R0.313	304 SS Round bar .313	.0520 ft (.026 ea)	120-Conventional Lathe - 1	S123400	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
120-Conventional Lathe - 1	M304R0.313	0	15	0	
Part Specifications					
Specifications could not be found.					

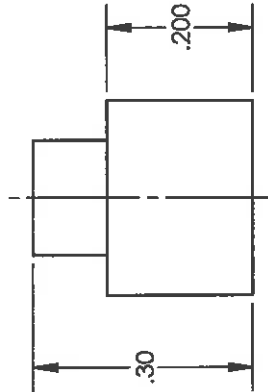
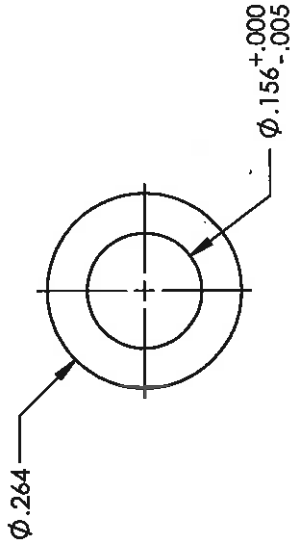
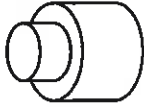
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0.366

d/A. 0.158

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REV		ECR	REVISIONS		DATE	INITIAL	APPROVED
1			CHANGED BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED.		4/29/2002		
4		16-0226	-7 CH'D DIMS WAS .300 IS .30, WAS Ø.156 IS Ø.156 ±.000-.005.		11/21/2016	DPD	JAG



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188968



LONGITUDINAL RIGGING TOOL

DWG NO.	RBD29929-9-7		REV	4
MAT'L	304 S.S.		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS 1/16	
FINISH	XXX ±.005		ANGLES ±.5°	
SPEC	XX ±.01		SURFACES ±.125	
DRAWN BY:	COLE		1. BREAK ALL SHARP EDGES TO .015 ±.015 OR .015R	
CHECKED:	CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR:	ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR:	LINDSAY		USED ON MODEL	
APPROVED:	GILBERT		MD Explorer, MD600, MD500	
SCALE	4:1	DATE	4/22/2002	SHEET 5 OF 5

⑦

BUTTON

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____	DISPOSITION	Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging	DEPARTMENT/PROCESS	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date : _____	Sequence #: _____	QTY Affected : _____	MRB (QSI042)	
Description Work Order Deviation		Disposition		
Completed By		Lead hand / Supervisor		
QC / QA Coordinator		QC / QA Coordinator		

Root Cause	FAULT CATEGORY									
☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors	☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread						
Other/Details:										